



OUTLAW

S E R I E S

Installation Instructions 817592 2013-14 MUSTANG GT 5.0L V8 ENGINE

OVERVIEW:

1. Take a moment to read and understand these instructions before installing your Flowmaster performance system.

NOTE: Please inventory all parts now before continuing and if necessary, report any missing items to our tech line. This will avoid potentially stranding your vehicle until any missing replacement parts arrive.

ITM #	PART #	DESCRIPTION	QTY.
1	15430-281	Right Muffler Assembly	1
2	15430-282	Left Muffler Assembly	1
N/A	PK574	Hardware Package includes:	1
3	HW501	3/8" Hanger Keepers	2

REMOVE STOCK EXHAUST SYSTEM:

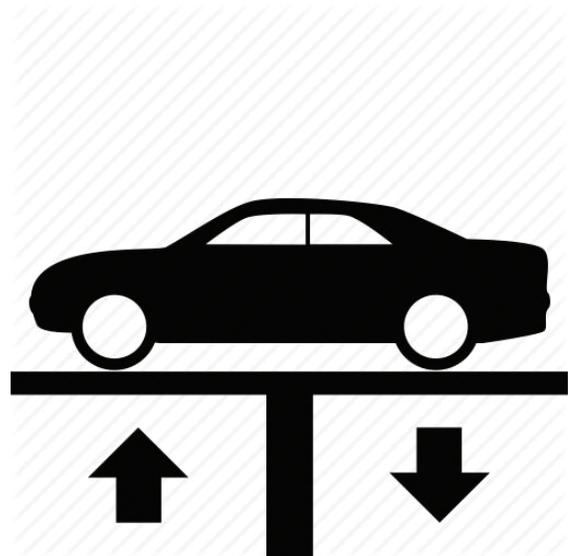
2. Raise vehicle up on a hoist or rack to working height. If you don't have access to a hoist or rack, support vehicle with jack stands.

WARNING:

Avoid serious burns! Allow your vehicle time to cool completely before touching any factory engine components.

To ease preparation and installation of your new kit:

- Apply penetrating lubricant to mounts, bolts and clamps before you remove them.
- Use stands as necessary to support parts as you detach them from your vehicle and again as you install new parts.



3. Remove (x2) bolts securing upper panhard bar/brace to body on left side, just forward of muffler. Pull bar down to gain clearance for muffler removal.
4. Loosen nuts on clamped connections between mufflers and over-axle pipes. Bolts must be backed out to end in order to open clamp enough for flared ball connection of inlet pipe to be removed.
5. There are three hangers on each muffler, two in front and one in rear. Separate rear hanger rods from isolator then slide muffler forward and out of front mounts.
6. Factory clamps are fastened to mufflers with a small tab and will need to be removed and retained. This can be accomplished by wiggling clamp back and forth to break tab.

INSTALL FLOWMASTER EXHAUST SYSTEM:

7. Remove nuts from stock and Flowmaster clamps, apply anti-seize compound to bolts and re-install nuts.

NOTE: The image in this step is intended for illustrative purposes only and may or may not accurately reflect components included in your kit.

8. Place factory clamps (removed step 6) onto **right (1)** and **left (2) mufflers**. Slide forward hanger rods into isolators, then secure rear hanger rod. Connect inlet pipe to over-axle pipe and level muffler. Tighten clamp on muffler enough to hold parts.



9. Push upper panhard bar back up into position and re-attach with original bolts.
10. Adjust exhaust components for fit; maintaining ½" clearance and compensating for suspension, travel and vibration. Secure vent hose and brake lines away from heat then tighten all clamps.
11. Fit (x2) **hanger keepers (3)** onto each sideways hanger.
12. Recommended: Secure slip-fit connections with a 1-inch tack weld then spray high-temp paint over each weld to prevent rust and premature corrosion.

Congratulations, the installation of your FLOWMASTER performance exhaust system is now complete!





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Installation Diagram
817592
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